

TURNING A STACKED AND LAYERED BOWL

1. Glue up 6 pieces $1 \frac{13}{16}$ inches
and 5 pieces $\frac{1}{4}$ inch
Makes a piece about 12 in. wide
2. Plane to thickness
3. Sand both sides
4. Cut ends off and square the piece
5. Mark the diagonals making sure they cross in the centre of the middle piece
6. Use an awl to mark the centre
7. Use a compass to draw the outside diameter and centering ring for the waste block
8. Glue on the glue block using a press rather than clamps. Be precise.
9. Band saw off the corners
10. Chuck on the lathe and start the first diagonal cut about 45 degrees
11. Remove the chuck from the lathe to the cut off piece.
12. Do not remove the wood from the chuck
Draw on circles to centre the piece
Be very careful in making these cuts
13. Remove any rough edges for gluing
14. Glue pieces back together.
Use a press and only do one piece at a time
This helps prevent slipping
15. Turn and sand ready to finish
16. Cut off the waste block and finish the bottom

Prepared by Lloyd Dyer
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